

MSDS 131
July 5, 2007

MATERIAL SAFETY DATA SHEET

Complies with OSHA Hazard Communication Standard 29CFR 1910.1200

ROSIN CORE SOLDER

Weldcote Metals, Inc
842 Oak Grove Rd
Kings Mountain, NC 28086

Rosin and Clean Core
1%Sn/99%Pb to
99%Sn/1%Pb
with or without silver
Phone No. 704-739-4115
Chemtrec Emergency No. 1-800-424-9300

1. PRODUCT INGREDIENTS

Chemical Name	CAS No.	Weight %	Permissible Air		SARA Title III Sect.313Chem.
			Concen. (mg/cu.m.)		
			OSHA	ACGIH	
TIN	7440-31-5	0-100	2.0	2.0	NO
LEAD	7439-92-1	0-100	0.05	0.15	YES
SILVER	7440-22-4	<20	.1	.1	YES
ROSIN	8050-09-7	1-3	N/A	N/A	NO

No other hazardous material is present in concentration greater than 1%(0.1% for carcinogens)

2. PHYSICAL DATA

Material is SOLID	Appearance and Odor SILVER-WHITE METAL, CORE HAS SLIGHT ODOR		
Melting Point METAL 179-312°C CORE 250°C	Boiling Point >1300°C 106°C	Specific Gravity 7.3-11.3 1.1	Vapor Density N/A
Solubility in Water INSOLUBLE	Vapor Pressure N/A	Evaporation Rate N/A	pH N/A

3. FIRE AND EXPLOSION DATA

Flash Point METAL N/A CORE 300°F	Flammable Limits N/A	Auto Ignition Temp. N/A
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Unusual Fire and Explosion Hazards
MOLTEN METALS PRODUCE FUME OR VAPOR THAT MAY BE TOXIC AND/OR RESPIRATORY IRRITANTS. REACTS VIOLENTLY WITH OXIDIZING AGENTS.

Fire Extinguishing Agents Recommended
USE CO2 OR DRY CHEMICAL ON SURROUNDING FIRE.

Fire Extinguishing Agents To Avoid
DO NOT USE WATER ON FIRE WHERE MOLTEN METAL IS PRESENT.

Special Fire Fighting Precautions
USE NIOSH/MSHA APPROVED SELF-CONTAINED BREATHING APPARATUS AND FULL BODY PROTECTIVE CLOTHING.

Engineering Controls:

LOCAL EXHAUST VENTILATION IS RECOMMENDED FOR DUST AND/OR FUME GENERATION OPERATIONS WHERE AIRBORNE EXPOSURES MAY EXCEED PERMISSIBLE AIR CONCENTRATIONS.

Storage:

GENERAL STORAGE PROCEDURES ACCEPTABLE.

Special Precautions, Procedures, Label Instruction:

SPECIAL ATTENTION IS DRAWN TO THE REQUIREMENTS OF THE OSHA LEAD STANDARD (1910.1025) AND RESPIRATOR STANDARD (1910.134) SHOULD AIRBORNE EXPOSURES EXCEED THE OSHA ACTION LEVEL OR PEL.

6. PERSONAL PROTECTIVE EQUIPMENT

Respiratory Protection:

WHERE AIRBORNE EXPOSURES MAY EXCEED OSHA/ACGIH PERMISSIBLE AIR CONCENTRATIONS, THE MINIMUM RESPIRATORY PROTECTION RECOMMENDED IS A NEGATIVE PRESSURE AIR PURIFYING RESPIRATOR WITH CARTRIDGES THAT ARE NIOSH/MSHA APPROVED AGAINST DUST, FUMES AND MISTS HAVING A TWA NOT LESS THAN 0/05 MG/CU M.

Eyes and Face:

SAFETY GLASSES RECOMMENDED WHERE THE POSSIBILITY OF GETTING DUST PARTICLES IN EYES EXISTS OR WHEN HANDLING MOLTEN METAL.

Other Clothing and Equipment

GLOVES AND OTHER PROTECTIVE CLOTHING RECOMMENDED IF SKIN CONTACT IS APPRECIABLE.

7. REACTIVITY DATA

Stability: STABLE

Conditions to Avoid: NOT APPLICABLE

Incompatibility: STRONG OXIDIZERS MAY CAUSE VIOLENT REACTION.

Hazardous Decomposition Products: AT TEMPERATURES ABOVE THE MELTING POINT, OXIC FUMES OR VAPORS MAY BE EMITTED.

8. ENVIRONMENTAL

Regulated by DOT? NO

Waste Disposal Method (DISPOSER MUST COMPLY WITH FEDERAL, STATE AND LOCAL DISPOSAL OR DISCHARGE LAWS)

IF HAZARDOUS UNDER 40 CFR 261, SUBPARTS B AND C, MATERIAL MUST BE TREATED OR DISPOSED IN A FACILITY MEETING THE REQUIREMENTS OF 40 CFR 254 OR 265. IF NON-HAZARDOUS, MATERIAL SHOULD BE DISPOSED IN A FACILITY MEETING THE REQUIREMENTS OF 40 CFR 257.

RCRA Status of Unused Material:

IF DISCHARGED IN UNALTERED FORM, MATERIAL SHOULD BE TESTED TO DETERMINE IF IT MUST BE CLASSIFIED AS A HAZARDOUS WASTE FOR DISPOSAL PURPOSES. UNDER SPECIFIC CIRCUMSTANCES, APPLICATION CAN BE MADE TO THE EPA ADMINISTRATOR TO HAVE A PARTICULAR WASTE DESIGNATED NON-HAZARDOUS.

9. ADDITIONAL INFORMATION

Precautions to be taken in handling and storing: NONE

Other Precautions: NONE

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