

MSDS 127
July 5, 2007

MATERIAL SAFETY DATA SHEET

Complies with OSHA Hazard Communication Standard 29CFR 1910.1200

ACID CORE SOLDER (A-Core, B-Core)

Acid Core Solder

Weldcote Metals, Inc.
842 Oak Grove Rd.
Kings Mountain, NC 28086

Phone Number: 704-739-4115
Chemtrec Emergency Number: 1-800-424-9300

1. PRODUCT INGREDIENTS

<u>Chemical Name</u>	<u>CAS No.</u>	<u>Weight %</u>	<u>Permissible Air Concen. (mg/cu.m0</u> <u>OSHA ACGIH</u>		<u>SARA Title III Sect313Chem</u>
TIN	7440-31-5	0-100	2.0	2.0	NO
LEAD	7439-92-1	0-100	0.05	0.15	YES
ANTIMONY	7440-36-0	<2	0.5	0.5	YES
COPPER	7440-50-8	<2	.1	.1	NO
UREA	57-13-6	1-3%	15	15	NO
AMMONIUM CHL	12125-2-9	1-3%	10	10	NO

No other hazardous material is present in concentration greater than 1%(0.1% for carcinogens)

2. PHYSICAL DATA

Material is SOLID	Appearance and Odor SILVER-WHITE METAL, CORE IS A WHITE POWDER		
Melting Point METAL-179-312°C CORE -250°C	Boiling Point >1300°C 106°C	Specific Gravity 7.3-11.3 1.3	Vapor Density N/A
Solubility in Water METAL IS INSOLUBLE CORE IS SOLUBLE	Vapor Pressure N/A	Evaporation Rate N/A	PH N/A

3. FIRE AND EXPLOSION DATA

Flash Point N/A	Flammable Limits N/A	Auto Ignition Temp. N/A
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Unusual Fire and Explosion Hazards
MOLTEN METALS PRODUCE FUME OR VAPOR THAT MAY BE TOXIC AND/OR RESPIRATORY IRRITANTS. REACTS VIOLENTLY WITH OXYDIZING AGENTS.

Fire Extinguishing Agents Recommended
USE CO2 OR DRY CHEMICAL ON SURROUNDING FIRE

Special Fire Fighting Precautions
USE NIOSH/MSHA APPROVED SELF-CONTAINED BREATHING APPARATUS AND FULL BODY PROTECTIVE CLOTHING.

NFPA RATING	1	0	0	HEALTH 1, FLAMMABILITY 0,
		0		REACTIVITY 0, SPECIAL 0

4. HEALTH HAZARD INFORMATION

Primary Routes of Entry:

INGESTION **X INHALATION** **ABSORPTION**

Proposition 65

WARNING: THIS PRODUCT CONTAINS LEAD, WHICH IS KNOWN TO THE STATE OF CALIFORNIA TO CAUSE CANCER AND BIRTH DEFECTS OR OTHER REPRODUCTIVE HARM.

Acute Overexposure(symptoms and effects)

SEVERE SHORT-TERM OVEREXPOSURE MAY LEAD TO CENTRAL NERVOUS SYSTEM DISORDERS, CHARACTERIZED BY DROWSINESS, SEIZURES, COMA AND DEATH. IT SHOULD BE RECOGNIZED THAT EXPOSURES OF THIS MAGNITUDE IN AN INDUSTRIAL ENVIRONMENT ARE EXTREMELY UNLIKELY.

Chronic Overexposure (symptoms and effects)

PROLONGED OVEREXPOSURE TO LEAD CAN RESULT IN SYSTEMIC POISONING WITH SYMPTOMS OF METALLIC TASTE, ANEMIA, INSOMNIA, WEAKNESS, CONSTIPATION, ABDOMINAL PAIN, GASTROINTESTINAL DISORDERS, JOINT AND MUSCLE PAIN AND MUSCULAR WEAKNESS AND MAY CAUSE DAMAGE TO THE BLOOD-FORMING, NERVOUS, KIDNEYS AND REPRODUCTIVE SYSTEMS. DAMAGE MAY INCLUDE REDUCED FERTILITY IN BOTH MEN AND WOMEN, DAMAGE TO THE FETUS OF EXPOSED PREGNANT WOMEN, ANEMIA, MUSCULAR WEAKNESS AND KIDNEY DYSFUNCTION.

Medical Conditions Possibly Aggravated by Exposure

DISEASES OF THE BLOOD AND BLOOD FORMING ORGANS, KIDNEYS, NERVOUS AND POSSIBLY REPRODUCTIVE SYSTEMS.

First Aid Procedures

INHALATION: REMOVE FROM EXPOSURE AND CALL A PHYSICIAN.

SKIN CONTACT: WASH AFFECTED AREAS WITH SOAP AND WATER. IF BURNS SHOULD OCCUR FROM MOLTEN METAL, TREAT FOR BURN AND GET IMMEDIATE MEDICAL ASSISTANCE.

EYE CONTACT: FLUSH EYES WITH WATER FOR 15 MINUTES, CALL A PHYSICIAN.

INGESTION: INGEST LARGE QUANTITIES OF WATER, CALL A PHYSICIAN.

5. PRECAUTIONS/PROCEDURES

OVERHEATING OF ALLOY CAN PRODUCE METAL FUMES AND OXIDES. MACHINING OPERATIONS SUCH AS GRINDING, SAWING OR BUFFING CAN GENERATE AIRBORN PARTICULATES IN THE WORK AREA. EXPOSURE LEVELS INDICATED IN SECTION 1 ARE RELEVANT TO THESE AND OTHER OPERATIONS.

Normal Handling

USE OF APPROVED RESPIRATORS IS REQUIRED FOR APPLICATIONS WHERE ADEQUATE VENTILATION CANNOT BE PROVIDED. ACTIVITIES WHICH GENERATE DUST OR FUME SHOULD BE AVOIDED. WHEN MELTED, THE TEMPERATURE SHOULD BE KEPT AS LOW AS POSSIBLE.

Spill or Leak

ANY METHOD THAT KEEPS DUST TO A MINIMUM IS ACCEPTABLE. VACUUMING IS PREFERRED. USE OF APPROVED RESPIRATORY PROTECTION WHERE POSSIBILITY OF DUST/FUME EXPOSURE EXISTS. DO NOT USE COMPRESSED AIR FOR CLEANING.

Personal Hygiene

AVOID INHALATION OF INGESTION. PRACTICE GOOD HOUSEKEEPING AND PERSONAL HYGIENE PROCEDURES. A SHOWER IS RECOMMENDED IF SIGNIFICANT DUST EXPOSURE OCCURS.

Engineering Controls

LOCAL EXHAUST VENTILATION IS RECOMMENDED FOR DUST AND/OR FUME GENERATION OPERATIONS WHERE AIRBORN EXPOSURES MAY EXCEED PERMISSIBLE AIR CONCENTRATIONS.

Storage

GENERAL STORAGE PROCEDURES ACCEPTABLE.

Special Precautions, Procedures, Label Instruction

SPECIAL ATTENTION IS DRAWN TO THE REQUIREMENTS OF THE OSHA LEAD STANDARD (1910.1025) AND RESPIRATOR STANDARD (1910.134) SHOULD AIRBORN EXPOSURES EXCEED THE OSHA ACTION LEVEL OR PEL.

6. PERSONAL PROTECTIVE EQUIPMENT

Respiratory Protection

WHERE AIRBORN EXPOSURES MAY EXCEED OSHA/ACGIH PERMISSIBLE AIR CONCENTRATIONS, THE MINIMUM RESPIRATORY PROTECTION RECOMMENDED IS A NEGATIVE PRESSURE AIR PURIFYING RESPIRATOR WITH CARTRIDGES THAT ARE NIOSH/MSHA APPROVED AGAINST DUST, FUMES AND MISTS HAVING A TWA NOT LESS THAN 0/05 MG/CU M.

Eyes and Face

SAFETY GLASSES RECOMMENDED WHERE THE POSSIBILITY OF GETTING DUST PARTICLES IN EYES EXISTS OR WHEN HANDLING MOLTEN METAL.

Other Clothing and Equipment

GLOVES AND OTHER PROTECTIVE CLOTHING RECOMMENDED IF SKIN CONTACT IS APPRECIABLE.

7. REACTIVITY DATA

Stability: STABLE

Conditions to Avoid: NOT APPLICABLE

Hazardous Decomposition Products

AT TEMPERATURES ABOVE THE MELTING POINT, TOXIC FUMES OR VAPORS MAY BE EMITTED.

8. ENVIRONMENTAL

Regulated by DOT? NO

Waste Disposal Method (DISPOSER MUST COMPLY WITH FEDERAL, STATE AND LOCAL DISPOSAL OR DISCHARGE LAWS)
IF HAZARDOUS UNDER 40 CFR 261, SUBPARTS B AND C. MATERIAL MUST BE TREATED OR DISPOSED IN A FACILITY MEETING THE REQUIREMENTS OF 40 CFR 254 OR 265. IF NON-HAZARDOUS, MATERIAL SHOULD BE DISPOSED IN A FACILITY MEETING THE REQUIREMENTS OF 40 CFR 257.

RCRA Status of Unused Material

IF DISCARDED IN UNALTERED FORM, MATERIAL SHOULD BE TESTED TO DETERMINE IF IT MUST BE CLASSIFIED AS A HAZARDOUS WASTE FOR DISPOSAL PURPOSES. UNDER SPECIFIC CIRCUMSTANCES, APPLICATION CAN BE MADE TO THE EPA ADMINISTRATOR TO HAVE A PARTICULAR WASTE DESIGNATED NON-HAZARDOUS.

9. ADDITIONAL INFORMATION

Precautions to be taken in handling and storing: NONE

Other Precautions: NONE

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