

MSDS 126
July 5, 2007

Material Safety Data Sheet

Weldcote General Purpose Liquid Soldering Flux

Product Name: Weldcote Liquid Soldering Flux
Manufacturer: 842 Oak Grove Road Kings Mountain, NC 28086
Emergency Phone Number: 1-800-424-9300 (CHEMTREC)
Other Information Calls: 704-739-4115

H.M.I.S. INFORMATION:	HEALTH = 3	FLAMMABILITY = 0	REACTIVITY = 0
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SECTION I – IDENTIFICATION

COMMON NAME: WELDCOTE LIQUID SOLDERING FLUX CAS NUMBER: NA FORMULA: SEE BELOW	CHEMICAL FAMILY: INORGANIC ACID SOLDERING Flux CHEMICAL NAME: NA
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SECTION II – COMPOSITION INFORMATION

<u>Components</u>	<u>CAS Number</u>	<u>%</u>	<u>OSHA PEL</u>
Ammonium Chloride	12125-02-9	4-15	NA
Hydrochloric Acid	7647-01-0	3-15	5PPM
Zinc Chloride	7646-85-7	30-45	1PPM

Unlisted percentages are non-hazardous stabilizers, activators, and water. None of the materials in this product are listed in NTP, IARC, or OSHA as carcinogens.

SECTION III- HEALTH HAZARDS EMERGENCY AND FIRST AID PROCEDURES

Eyes: Flush with water for 10 minutes. Call Physician.
Skin: Wash thoroughly with water.
Inhalation: Remove to fresh air or administer oxygen. Call Physician.
Ingestion: Give water or milk. Get medical attention.

Primary Routes of Entry: Fume Inhalation, Ingestion, Skin, and Eyes.

Symptoms of Overexposure: Pulmonary Edema, Abdominal Pain, Vomiting, Eye Damage and Skin Burn

Medical Conditions Generally Aggravated by Overexposure: None Presently Known.

Chemical Listed as a Carcinogen or Potential Carcinogen: None

OSHA Permissible exposure Limit (PEL): 1PPM

ACGIH Threshold Value (TLV): 1PPM

<p>To the Purchaser: This MSDS contains important environmental, health, and toxicology information for your employees who have ordered this product. Please be sure this information is given to them. If you resell this product, a copy of the MSDS should be given to the buyer.</p>

SECTION IV- FIRE AND EXPLOSION HAZARD DATA

Flash Point: NA **Flammable Limits:** NA
Extinguishing Media: Dry Chemical, CO₂ Foam **Auto Ignition Temperature:** None
Special Fire Fighting Procedures: Normal Cautions when Dealing with Chemicals.
Unusual Fire and Explosion Hazards: Will Release Small Amounts of HCl upon Decomposition.

SECTION V- ACCIDENTAL RELEASE MEASURES

Steps to be Taken in Case Material is Spilled: First Neutralize with Soda Ash or Sodium Bicarbonate, Dilute with Water and Dispose of in Accordance with EPA Regulations.

SECTION VI- HANDLING AND STORAGE

Storage Requirements: Store in Plastic Containers in Cool Area Away From Heat.
Handling Precautions: Safe Precautionary Practices to Avoid Spills and Exposure to Skin and Fumes.

SECTION VII- CONTROL MEASURES

Respiratory protection (TYPE): NIOSH Approved Respirator. **Ventilation:** Yes
Mechanical (General): Yes **Local Exhaust:** Yes
Eye Protection: Safety Glasses/Goggles
Protective Gloves: Recommended, NIOSH Approved
Other Protective Clothing or Equipment: Optional to User's Preference

SECTION VIII- PHYSICAL AND CHEMICAL CHARACTERISTICS

Boiling Point: 104°C/220°F **Specific Gravity (Water = 1):** 1.32
Vapor Pressure (mmHg): NA **Percent Volatile by Volume:** 64%
Vapor Density (Air= 1): NA **Evaporation Rate (Butyl Acetate = 1):** 0.6
Melting Point: 0°C/32°F **Solubility in Water:** Unlimited
Reactivity in Water: None **Appearance and Odor:** Clear, odorless liquid

SECTION IX – STABILITY AND REACTIVITY

Stability: Product is stable **(Conditions to Avoid):** Metals
Incompatibility: Alkaline, Strong Oxidizing or Reducing Materials, Cyanides or Combustible Materials.
Hazardous Decomposition Products: HCl, Zinc Chloride, Zinc Oxide, Ammonium.
Hazardous Polymerization: Will not Occur **(Conditions to Avoid):** Excessive Heat or Cold

SECTION X- TRANSPORTATION AND DISPOSAL CONSIDERATIONS

D.O.T. Proper Shipping Name: Corrosive Liquid, Acidic, Inorganic, N.O.S.
(Contains Zinc Chloride, Hydrochloric Acid) **Hazard Class:** 8
Identification Number: UN3264 **Packing Group:** III
Type D.O.T. Label Required Information: Corrosive
Waste Disposal Method: Dispose of in Accordance with EPA Regulations

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